

CubeTainer Stackable Tanks – Side Mount Pump Package

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Assembly Instructions – 01/28/2015

** Important **

Apply the provided RectorSeal Tru-Blu pipe sealant to all NPT connections per the tube's instructions.



** Warning **

Use caution whenever working with sharp tools or components to prevent injury.



For a digital copy of these instructions please visit:

<http://www.snydercubetainer.com/Technical-Info/Assembly-Instructions>

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1. Screw the threaded end of each pipe leg into one of the couplers on the under-side of stand's base. Channellock pliers may be used to tighten the legs.



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2. Place the CubeTainer onto the newly assembled stand as shown.



3. Attach the provided ratchet strap as shown to prevent the tank from tipping.



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4. Unbox the pump package components and gather the required tools.



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5. Attach the tank bracket to the CubeTainer's left side using the provided tank bracket hardware kit [34702275]. Do not fasten the bottom middle and bottom right bolts, the reel bracket will utilize these inserts. Leave the bolts somewhat loose until you have them all started and then fully tighten all bolts.



6. Attach the reel bracket to the CubeTainer's left side using the leftover two bolts from step five as well as the reel bracket hardware kit [34702277].



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7. Attach the pump bracket to the CubeTainer's left side using the provided pump bracket hardware kit [34702276].



8. Reconfigure the hose reel using a hex key so that the hose will exit towards the tank's front.



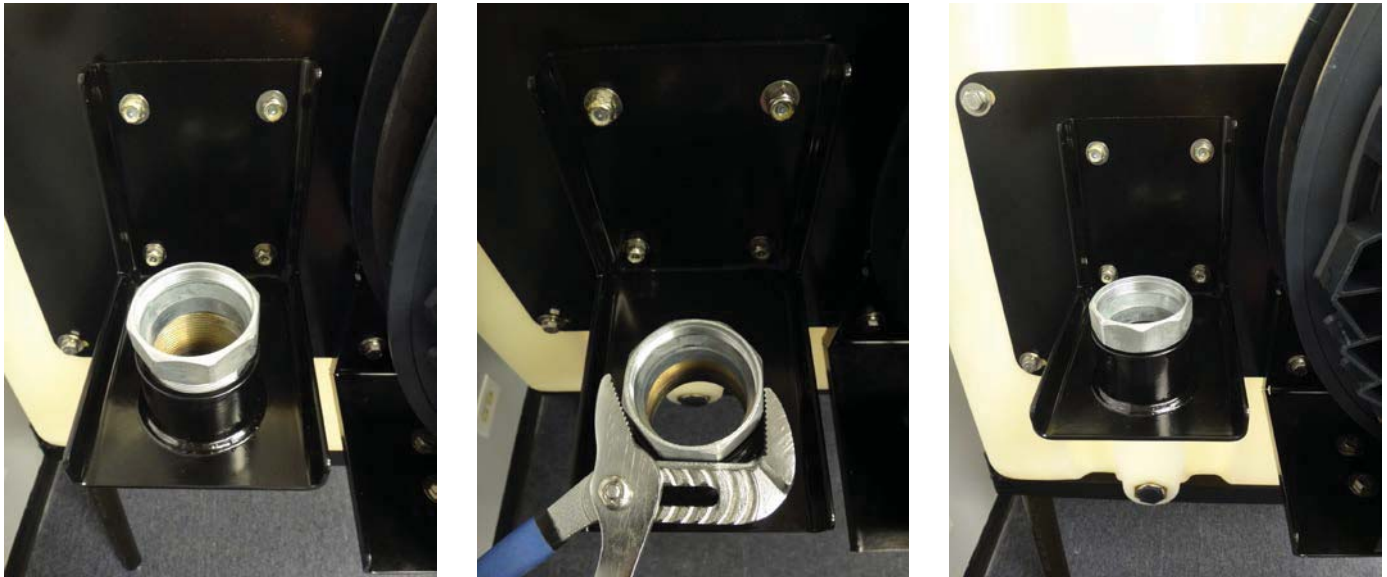
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9. Attach the hose reel to the reel bracket using the provided reel hardware kit [34702278].

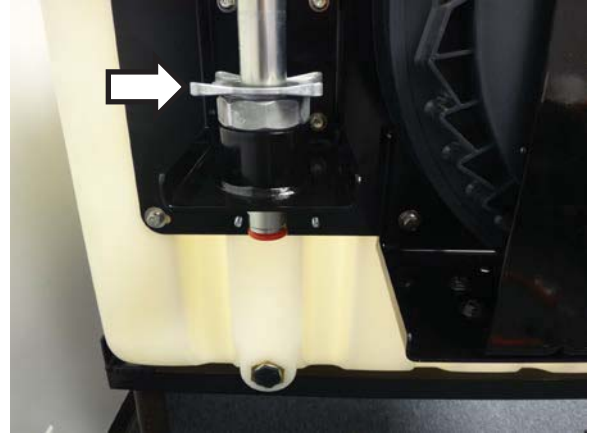
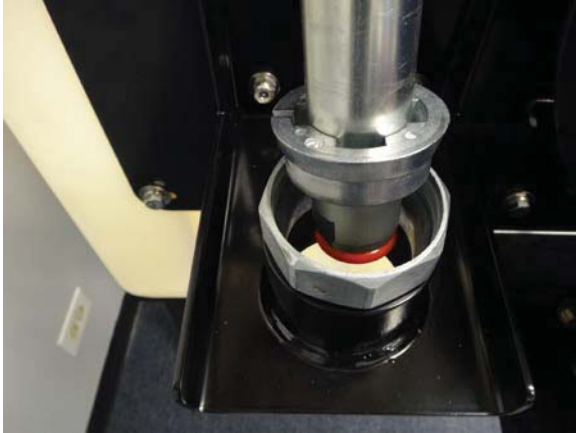


10. Fasten the pump's mounting nut onto the pump bracket.

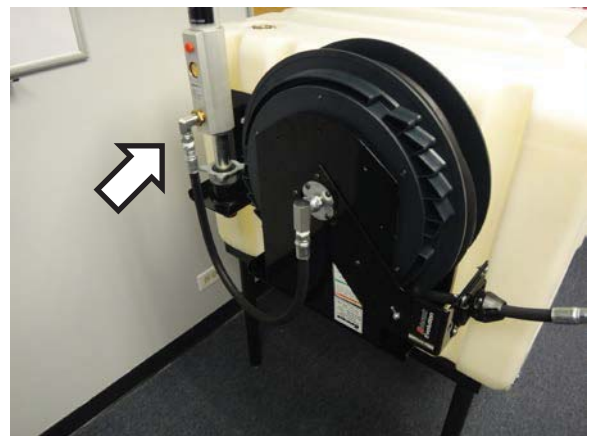


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11. Insert the pump through the mounting nut and tighten the compression nut as shown.



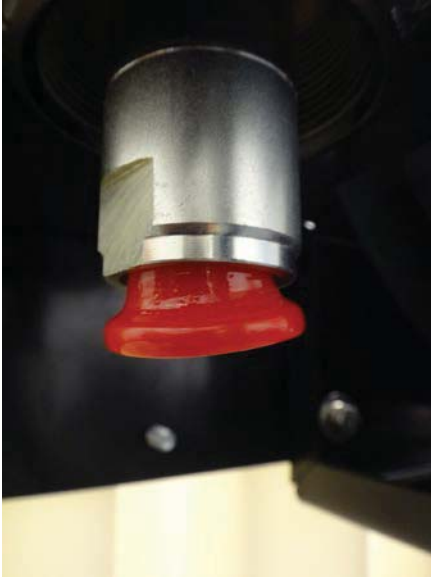
12. Connect the hose reel to the pump using the provided 1/2" hose, reducer bushing, and swivel 90°.



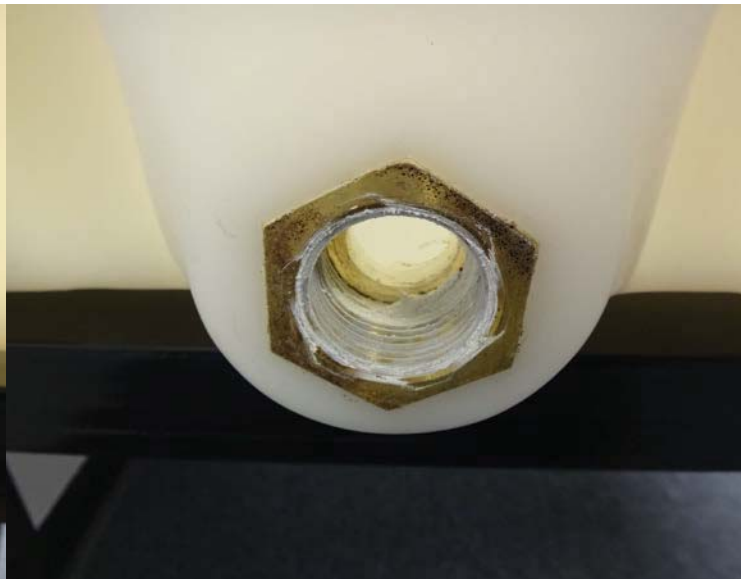
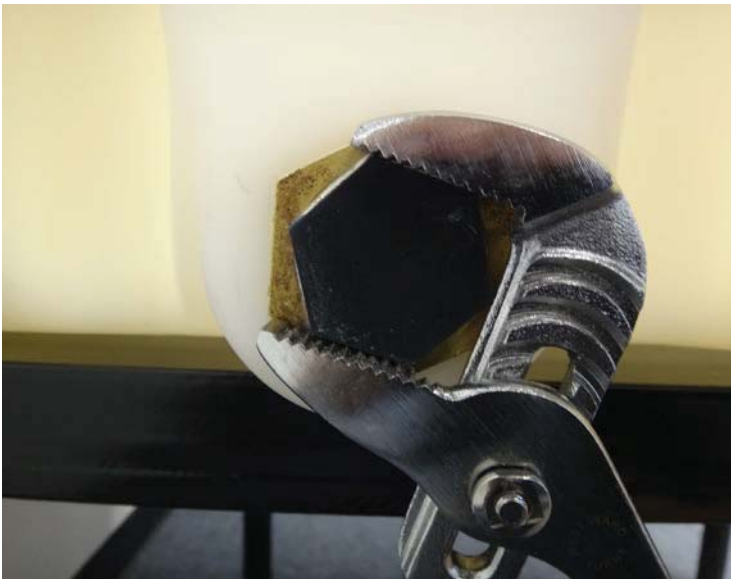
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13. Pop out the protective plug from the bottom of the pump and attach the 3/4" NPT king nipple.

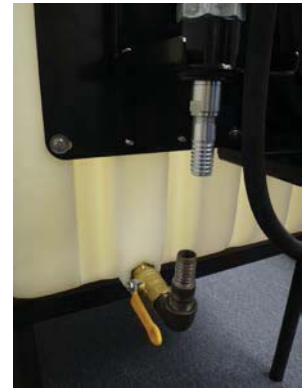


14. Remove the 1" NPT plug from the bottom left corner of the tank's left side.



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15. Attach the ball valve, elbow, and 1" king nipple to the insert while making sure to point the nipple upward towards the pump inlet.



16. Measure, cut, and install a section of 1" hose between the two king nipples using two hose clamps. Use the pump's vertical adjustment to make hose installation easier.



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17. Install the air filter regulator with its gauge onto the pump using the brass nipple.



18. Install the fill nozzle onto the end of the dispenser.



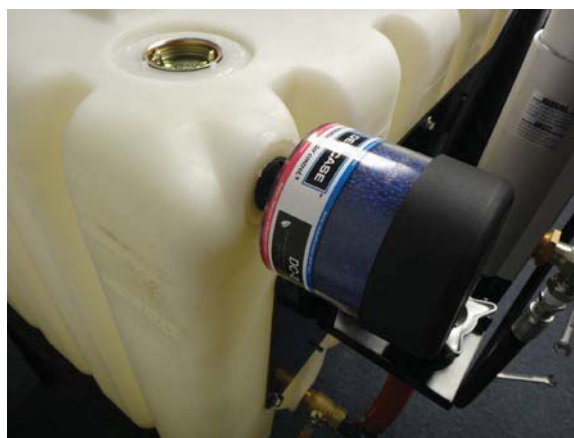
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19. Install the dispenser onto the hose reel.



20. **Optional:** Install a desiccant air breather into the 1" NPT fitting on the top left corner of the tank's left side.



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