

CubeTainer Stackable Tanks – Top Mount Pump Package

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Assembly Instructions – 01/28/2015

** Important **

Apply the provided RectorSeal Tru-Blu pipe sealant to all NPT connections per the tube's instructions.



** Warning **

Use caution whenever working with sharp tools or components to prevent injury.



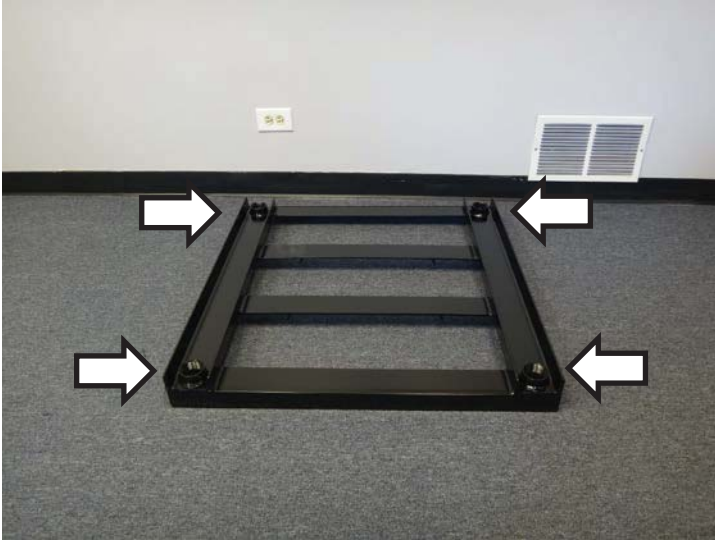
For a digital copy of these instructions please visit:

<http://www.snydercubetainer.com/Technical-Info/Assembly-Instructions>

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1. Screw the threaded end of each pipe leg into one of the couplers on the under-side of stand's base. Channellock pliers may be used to tighten the legs.



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- Place the CubeTainer onto the newly assembled stand as shown.



- Attach the provided ratchet strap as shown to prevent the tank from tipping.



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4. Unbox the pump package components and gather the required tools.



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5. Attach the tank bracket to the CubeTainer's left side using the provided tank bracket hardware kit [34702275]. Do not fasten the bottom middle and bottom right bolts, the reel bracket will utilize these inserts. Leave the bolts somewhat loose until you have them all started and then fully tighten all bolts.



6. Attach the reel bracket to the CubeTainer's left side using the leftover two bolts from step five as well as the reel bracket hardware kit [34702277].



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7. Reconfigure the hose reel using a hex key so that the hose will exit towards the tank's front.



8. Attach the hose reel to the reel bracket using the provided reel hardware kit [34702278].



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9. Install the air filter regulator with its gauge onto the pump using the brass nipple. Then install the reducer bushing and swivel 90°.



10. Install the fill nozzle onto the end of the dispenser.



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11. Install the dispenser onto the hose reel.



12. Remove the bung plug from the spinweld fitting in the top rear of the tank.

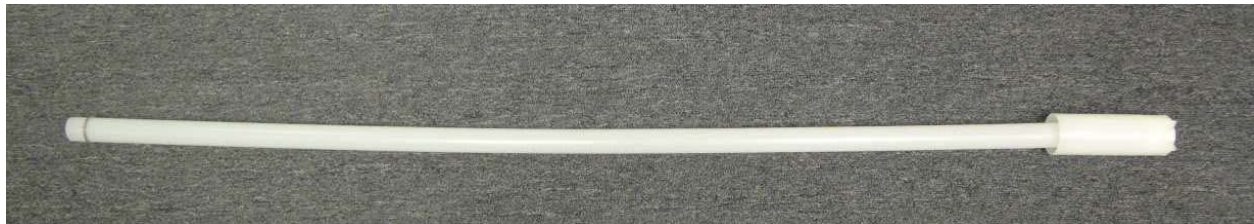


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13. Cut the provided suction tube to length based on the table below. The small metal ring can be discarded.

CubeTainer Volume [gal]	Suction Tube Length [in]
60	9
80	13
120	22
180	36
260	48



Remove Length From This End

DO NOT CUT THE BELLOWS

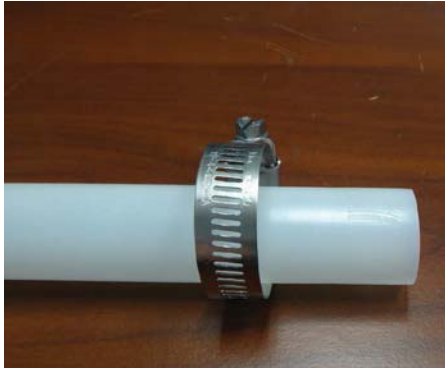


Discard The Metal Ring

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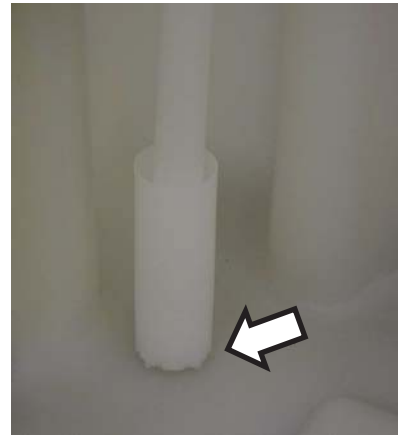
14. Next, attach the 1" hose barb portion of the 1" hose barb x 3/4" NPT adapter to the plain end of the suction tube [no bellows] using the provided hose clamp. Finally, install the suction tube on the pump by screwing the threaded portion of the adapter into the bottom of the pump.



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15. Insert the suction tube into the tank's opening then tighten the mounting and compression nuts to place the suction tube such that its bellows protector is resting on the bottom of the tank.



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16. Connect the hose reel to the pump using the provided 1/2" hose.



17. **Optional:** Install a desiccant air breather into the 1" NPT fitting on the top left corner of the tank's left side.



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